




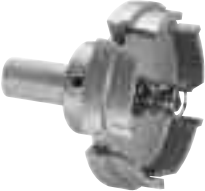


BRAZED-CARBIDE HOLE SAWS

<p>METAL-CUTTING</p> <ul style="list-style-type: none"> • Carbon Steel • Cast Iron • Stainless Steel • Aluminum • Titanium 		<p>HS SERIES</p> <p>1" Drilling Depth Standard Standard Pilot: High Speed Steel Standard Shank Length: 3"</p>
<p>TUB, TILE & SPA-CUTTING</p> <ul style="list-style-type: none"> • Spas & Hot Tubs • Ceramic Tile • Marble • Granite • Gelcoat Fiberglass 		<p>HST SERIES</p> <p>2" Drilling Depth Standard Standard Pilot: Carbide-Tipped Standard Shank Length: 3"</p>
<p>INTERRUPTED-CUT</p> <ul style="list-style-type: none"> • Pipe • Trench Duct • Cellular Metal • All types of ferrous and non-ferrous metals where an interrupted cut may occur. 		<p>STHS SERIES</p> <p>2" Drilling Depth Standard Standard Pilot: High Speed Steel Standard Shank Length: 3"</p>
<p>WOOD/FIBERGLASS-CUTTING</p> <ul style="list-style-type: none"> • Wood & Wood with Nails • PVC • ABS Materials • Composites • Soft Plastic • Fiberglass (substitute carbide pilot) 		<p>FHS SERIES</p> <p>2" Drilling Depth Standard Standard Pilot: High Speed Steel Standard Shank Length: 3"</p>
<p>PLASTIC/INSULATION-CUTTING</p> <ul style="list-style-type: none"> • Dry Lath & Plaster • Stucco • Wood with Nails • Aluminum Siding • Hard or Composite Plastic 		<p>ISHS SERIES</p> <p>2" Drilling Depth Standard Standard Pilot: Carbide-Tipped Standard Shank Length: 3"</p>
<p>THIN GAUGE HOLE CUTTERS</p> <ul style="list-style-type: none"> • Sheet Metal • Stainless Steel • Thin Plastics <p>Will cut up to 1/4" thick materials</p>		<p>TG SERIES</p> <p>1/4" Max. Drilling Depth Standard Pilot: High Speed Steel Standard Shank Diameter: 1/2"</p>

BRAZED-CARBIDE HOLE SAW PART NUMBERS†

DIAMETER	METAL-CUTTING			TUB, TILE & SPA			INTERRUPTED-CUT			WOOD/FIBERGLASS			PLASTIC/STUCCO			THIN GAUGE		
	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	WT. (lbs)
1 1/16"	HS-11	\$ 65.00	0.4															
3/4"	HS-12	\$ 66.00	0.4	HST-12	\$ 78.00	0.4	STHS-12	\$ 84.00	0.4							TG-12	\$50.00	0.2
13/16"	HS-13	\$ 67.00														TG-13	51.00	0.2
7/8"	HS-14	68.00	0.4	HST-14	80.00	0.4	STHS-14	85.00	0.5	FHS-14	\$ 83.00	0.4				TG-14	52.00	0.2
15/16"	HS-15	69.00	0.4															
1"	HS-16	69.00	0.6	HST-16	81.00	0.6	STHS-16	88.00	0.8	FHS-16	85.00	0.7	ISHS-16	\$ 81.00	0.7	TG-16	54.00	0.3
1 1/16"																TG-17	57.00	0.3
1 1/8"	HS-18	70.00	0.7	HST-18	83.00	0.8	STHS-18	93.00	0.8	FHS-18	86.00	0.8	ISHS-18	83.00	0.8	TG-18	58.00	0.3
1 7/32"																TG-195	59.00	0.3
1 1/4"	HS-20	73.00	0.7	HST-20	84.00	0.8	STHS-20	98.00	0.8	FHS-20	88.00	0.8	ISHS-20	85.00	0.8	TG-20	61.00	0.3
1 5/16"																TG-21	62.00	0.3
1 3/8"	HS-22	75.00	0.8	HST-22	88.00	0.9	STHS-22	100.00	0.9	FHS-22	89.00	0.8	ISHS-22	87.00	0.8	TG-22	63.00	0.3
1 7/16"																TG-23	64.00	0.3
1 1/2"	HS-24	77.00	0.9	HST-24	89.00	1.0	STHS-24	103.00	1.1	FHS-24	90.00	1.0	ISHS-24	91.00	1.0	TG-24	69.00	0.3
1 5/8"	HS-26	79.00	1.0	HST-26	90.00	1.0						ISHS-26	94.00	1.1	TG-26	77.00	0.3	
1 11/16"				HST-27	91.00	1.1												
1 3/4"	HS-28	80.00	1.1	HST-28	92.00	1.1	STHS-28	107.00	1.3	FHS-28	91.00	1.1	ISHS-28	97.00	1.1	TG-28	80.00	0.4
1 7/8"	HS-30	89.00	1.1															
1 15/16"				HST-31	109.00	1.2												
2"	HS-32	90.00	1.1	HST-32	110.00	1.3	STHS-32	120.00	1.4	FHS-32	99.00	1.1	ISHS-32	104.00	1.1	TG-32	84.00	0.4
2 1/8"	HS-34	92.00	1.3	HST-34	113.00	1.3				FHS-34	103.00	1.1	ISHS-34	109.00	1.3	TG-34	95.00	0.4
2 1/4"	HS-36	94.00	1.4	HST-36	114.00	1.4	STHS-36	124.00	1.7	FHS-36	105.00	1.3	ISHS-36	114.00	1.3	TG-36	96.00	0.5
2 3/8"	HS-38	97.00	1.4				STHS-38	129.00	1.8							TG-38	97.00	0.5
2 1/2"	HS-40	98.00	1.6	HST-40	124.00	1.4	STHS-40	133.00	1.9	FHS-40	109.00	1.4	ISHS-40	120.00	1.4	TG-40	99.00	0.5
2 3/4"	HS-44	101.00	1.6				STHS-44	144.00	1.9	FHS-44	111.00	1.5						
3"	HS-48	111.00	1.7	HST-48	134.00	1.5	STHS-48	157.00	2.1	FHS-48	120.00	1.6	ISHS-48	133.00	1.5			
3 1/4"	HS-52	119.00	1.9				STHS-52	171.00	2.1									
3 1/2"	HS-56	125.00	2.3				STHS-56	182.00	2.1	FHS-56	132.00	1.7						
3 3/4"							STHS-60	193.00	2.1									
4"	HS-64	143.00	2.6				STHS-64	197.00	3.2	FHS-64	144.00	2.1	ISHS-64	163.00	2.2			

The above part numbers and pricing include cutterhead, shank and pilot.

†CUTTER HEAD ONLY ALSO AVAILABLE* - DEDUCT \$24.00 FROM PRICE

* Thin gauge hole cutters are manufactured with a non-removable shank and are sold complete only.

RELTON CORPORATION CAN MANUFACTURE SPECIAL HOLE SAWS TO MEET YOUR SPECIFIC NEEDS!

- HOT TAPPING PIPE • BOAT BUILDING
- SPA MANUFACTURING • COUNTERSINKING
- REVERSE-OSMOSIS INSTALLATION
- ALMOST ANY DIAMETER • ALMOST ANY LENGTH • ALMOST ANY MATERIAL

CALL FOR A QUOTE!

HOW TO ORDER A SPECIAL HOLE SAW

We will need the following information to quote quickly and efficiently on specials:

1. Material to be cut.
2. Diameter of hole to be cut.
3. Depth of cut needed.
4. Method of driving saw (Example: 1/2" drill motor).



Made in U.S.A.