

BRAZED-CARBIDE HOLE SAWS

TUB & SPA HST SERIES



2" Drilling Depth Standard

Complete Saw includes:

- Hole saw cutter-head
- Shank (HS-S4 or HS-S6)
- Pilot (Carbide tipped)
- Spring

Will cut:

Spas & Hot Tubs
Gelcoat Fiberglass

DIAMETER	COMPLETE			CUTTER-HEAD ONLY			REPLACEMENT SHANKS		REPLACEMENT PILOTS/SPRINGS								
	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	PART NO.	LIST PRICE	WT. (lbs)						
3/4"	HST-12	\$ 71.00	0.4	HST-12HO	\$ 49.00	0.3	S-12	\$12.00									
7/8"	HST-14	73.00	0.4	HST-14HO	51.00	0.3						(See below for specs.)					
1"	HST-16	74.00	0.6	HST-16HO	52.00	0.3	HS-S4	\$12.00				CP-42	\$7.00	0.1			
1 1/8"	HST-18	75.00	0.8	HST-18HO	53.00	0.3									(Supplied w/ complete saw)	Carbide-Tipped	1/4" Diameter - 2" DD
1 1/4"	HST-20	76.00	0.8	HST-20HO	54.00	0.4											
1 3/8"	HST-22	80.00	0.9	HST-22HO	58.00	0.4											
1 1/2"	HST-24	81.00	1.0	HST-24HO	59.00	0.5											
1 5/8"	HST-26	82.00	1.0	HST-26HO	60.00	0.6											
1 11/16"	HST-27	83.00	1.1	HST-27HO	61.00	0.6											
1 3/4"	HST-28	84.00	1.1	HST-28HO	62.00	0.6											
1 15/16"	HST-31	99.00	1.2	HST-31HO	77.00	0.7											
2"	HST-32	100.00	1.3	HST-32HO	78.00	0.7	HS-S6	\$12.00	CP-62	\$7.00	0.1						
2 1/8"	HST-34	103.00	1.3	HST-34HO	81.00	0.7						(Supplied w/ complete saw)	Carbide-Tipped	3/8" Diameter - 2" DD			
2 1/4"	HST-36	104.00	1.4	HST-36HO	82.00	0.8	HS-S67	\$16.00	ES-62	\$3.00	0.1						
2 1/2"	HST-40	113.00	1.4	HST-40HO	91.00	0.8						HS-S610	21.00	Ejector Spring			
3"	HST-48	122.00	1.5	HST-48HO	100.00	1.1									(See below for specs.)		

• Additional sizes available on request • For Spring Ejectors see page 25



S-12 Shank

1/2-13 threads, 1/4" pilot hole
3/8" round shank w/3 flats
3" OAL Wt. 0.4

HOLE SAW SHANK SPECIFICATIONS

HS-S4 Series Shanks

3/4-10 threads, 1/4" pilot hole
1/2" round shank w/3 flats
HS-S4 - 3" OAL Wt. 0.5
HS-S47 - 7" OAL Wt. 0.8
HS-S410 - 10" OAL Wt. 1.2

HS-S6 Series Shank

3/4-10 threads, 3/8" pilot hole
1/2" round shank w/3 flats
HS-S6 - 3" OAL Wt. 0.5
HS-S67 - 7" OAL Wt. 0.8
HS-S610 - 10" OAL Wt. 1.2

CARBIDE PILOTS FOR HS SERIES



PART NO.	DESCRIPTION	LIST PRICE	WT. (lbs)
CP-41	1/4" X 1" DD CARBIDE-TIPPED	\$ 7.00	.01
CP-61	3/8" X 1" DD CARBIDE-TIPPED	7.00	.01

BRAZED-CARBIDE THIN-GAUGE HOLE CUTTERS

For materials up to 1/4" thick

Excellent for all materials:

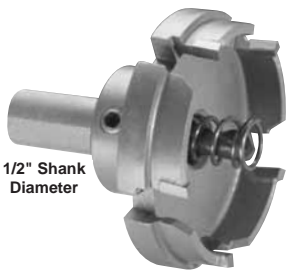
- Sheet metal
- Stainless steel
- Thin plastics

Smooth, clean holes

Easy plug removal

Non-removable shank

Special sizes on request!



1/2" Shank Diameter

DIAMETER	PART NO.	LIST PRICE	WT. (lbs)
3/4"	TG-12	\$45.00	0.2
13/16"	TG-13	46.00	0.2
7/8"	TG-14	47.00	0.2
1"	TG-16	49.00	0.3
1 1/16"	TG-17	52.00	0.3
1 1/8"	TG-18	53.00	0.3
1 7/32"	TG-195	54.00	0.3
1 1/4"	TG-20	55.00	0.3
1 5/16"	TG-21	56.00	0.3
1 3/8"	TG-22	57.00	0.3
1 7/16"	TG-23	58.00	0.3
1 1/2"	TG-24	63.00	0.3
1 5/8"	TG-26	70.00	0.3
1 3/4"	TG-28	73.00	0.4
2"	TG-32	76.00	0.4
2 1/8"	TG-34	86.00	0.4
2 1/4"	TG-36	87.00	0.5
2 3/8"	TG-38	88.00	0.5
2 1/2"	TG-40	90.00	0.5

REPLACEMENT PARTS FOR TG HOLE CUTTERS

DESCRIPTION	DIA.	PART NO.	LIST PRICE	WT. (lbs)
Pilot	1/4"	TGP-4	\$7.00	0.1
Spring Ejector	-	ES-40	3.00	0.1

• Additional sizes available on request • For Spring Ejectors see page 25