

# BRAZED-CARBIDE HOLE SAWS

## METAL-CUTTING HS SERIES



1" Drilling Depth Standard

Complete Saw includes:

- Hole saw cutter-head
- Shank (HS-S4 or HS-S6)
- Pilot (High-Speed Steel)
- Spring

Will cut:

**Carbon Steel**  
**Cast Iron**  
**Stainless Steel**  
**Aluminum**  
**Hard Rubber**  
**Titanium**  
**Formica**

DIAMETER	COMPLETE			CUTTER-HEAD ONLY			REPLACEMENT SHANKS		REPLACEMENT PILOTS/SPRINGS					
	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	PART NO.	LIST PRICE	WT. (lbs)			
3/4"	HS-12	\$ 60.00	0.4	HS-12HO	\$ 38.00	0.3	S-12	\$12.00 (See below for specs.)	SP-41	\$7.00	0.1 High-Speed Steel 1/4" Diameter - 1" DD			
7/8"	HS-14	62.00	0.4	HS-14HO	40.00	0.3								
1"	HS-16	63.00	0.6	HS-16HO	41.00	0.3	HS-S4	\$12.00 (Supplied w/ complete saw)						
1 1/8"	HS-18	64.00	0.7	HS-18HO	42.00	0.4								
1 1/4"	HS-20	66.00	0.7	HS-20HO	44.00	0.4	HS-S47	\$16.00				ES-41	\$3.00	0.1 Ejector Spring
1 3/8"	HS-22	68.00	0.8	HS-22HO	46.00	0.4								
1 1/2"	HS-24	70.00	0.9	HS-24HO	48.00	0.4	HS-S410	21.00 (See below for specs.)						
1 5/8"	HS-26	72.00	1.0	HS-26HO	50.00	0.5								
1 3/4"	HS-28	73.00	1.1	HS-28HO	51.00	0.6	HS-S6	\$12.00 (Supplied w/ complete saw)				SP-61	\$7.00	0.1 High-Speed Steel 3/8" Diameter - 1" DD
1 7/8"	HS-30	81.00	1.1	HS-30HO	59.00	0.6								
2"	HS-32	82.00	1.1	HS-32HO	60.00	0.6	HS-S67	\$16.00	ES-61	\$3.00	0.1 Ejector Spring			
2 1/8"	HS-34	84.00	1.3	HS-34HO	62.00	0.7								
2 1/4"	HS-36	85.00	1.4	HS-36HO	63.00	0.8	HS-S610	21.00 (See below for specs.)						
2 3/8"	HS-38	88.00	1.4	HS-38HO	66.00	0.8								
2 1/2"	HS-40	89.00	1.6	HS-40HO	67.00	0.8	HS-S67	\$16.00	ES-61	\$3.00	0.1 Ejector Spring			
2 3/4"	HS-44	92.00	1.6	HS-44HO	70.00	0.8								
3"	HS-48	101.00	1.7	HS-48HO	79.00	0.9	HS-S610	21.00 (See below for specs.)						
3 1/4"	HS-52	108.00	1.9	HS-52HO	86.00	1.6								
3 1/2"	HS-56	114.00	2.3	HS-56HO	92.00	1.9	HS-S67	\$16.00	ES-61	\$3.00	0.1 Ejector Spring			
4"	HS-64	130.00	2.6	HS-64HO	108.00	2.2								

• Additional sizes available on request • For Spring Ejectors see page 25

## INTERRUPTED-CUT STHS SERIES



2" Drilling Depth Standard

Complete Saw includes:

- Hole saw cutter head
- Shank (HS-S4 or HS-S6)
- Pilot (High-Speed Steel)
- Spring

Will cut:

**Pipe**  
**Trench Duct**  
**Cellular Metal**  
**- and -**

all types of ferrous & non-ferrous metals where an "interrupted" cut may occur

DIAMETER	COMPLETE			CUTTER-HEAD ONLY			REPLACEMENT SHANKS		REPLACEMENT PILOTS/SPRINGS					
	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	PART NO.	LIST PRICE	WT. (lbs)			
3/4"	STHS-12	\$ 76.00	0.4	STHS-12HO	\$ 54.00	0.3	S-12	\$12.00 (See pg. 19 for specs.)	SP-42	\$7.00	0.1 High-Speed Steel 1/4" Diameter - 2" DD			
7/8"	STHS-14	77.00	0.5	STHS-14HO	55.00	0.3								
1"	STHS-16	80.00	0.8	STHS-16HO	58.00	0.4	HS-S4	\$12.00 (Supplied w/ complete saw)						
1 1/8"	STHS-18	85.00	0.8	STHS-18HO	63.00	0.4								
1 1/4"	STHS-20	89.00	0.8	STHS-20HO	67.00	0.5	HS-S47	\$16.00				ES-42	\$3.00	0.1 Ejector Spring
1 3/8"	STHS-22	91.00	0.9	STHS-22HO	69.00	0.5								
1 1/2"	STHS-24	94.00	1.1	STHS-24HO	72.00	0.6	HS-S410	21.00 (See pg. 19 for specs.)						
1 3/4"	STHS-28	97.00	1.3	STHS-28HO	75.00	0.8								
2"	STHS-32	109.00	1.4	STHS-32HO	87.00	0.9	HS-S6	\$12.00 (Supplied w/ complete saw)				SP-62	\$7.00	0.1 High-Speed Steel 3/8" Diameter - 2" DD
2 1/4"	STHS-36	113.00	1.7	STHS-36HO	91.00	1.0								
2 3/8"	STHS-38	117.00	1.8	STHS-38HO	95.00	1.1	HS-S67	\$16.00	ES-62	\$3.00	0.1 Ejector Spring			
2 1/2"	STHS-40	121.00	1.9	STHS-40HO	99.00	1.1								
2 3/4"	STHS-44	131.00	1.9	STHS-44HO	109.00	1.4	HS-S610	21.00 (See pg. 19 for specs.)						
3"	STHS-48	143.00	2.1	STHS-48HO	121.00	1.6								
4"	STHS-64	179.00	3.2	STHS-64HO	157.00	2.7	HS-S67	\$16.00						

• Additional sizes available on request • For Spring Ejectors see page 25